	er ID 63440 ber 02, 2010 8:22:22 AM	,							,			
Item ID: Revision ID:	D3876-5	:.	Accept				s	etup Sta	1 10017101 0			
Item Name:	Protector - LH Wall 11/2/2010 Start Qty: 2 11/9/2010 Req'd Qty: 2		1	Cust Item I Customer:	D:		er en	Sto				
Approvals:	Process Plan:	[SPC (Y/N):		ate:		R	Run Sta Sto				
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp		
Draw Nbr	Revision Nbr								-A	Western Committee of the Committee of th		
100	FLOW WATER		0.00			D (A	71-3-					
Waterjet FLOW CNC Waterje	Dwg Prog	tt as per Dwg D3876 Rev:	0.00 SB colulo3		ť	R (0 -	7-17		0			
QC Quality Control	QC2- Inspect par	ts off machine FAI/F	0.00 0.00			ŕ	B10-1	1-7				
120 QC Quality Control	QC8- Inspect par Men		00.00 R (a)	u\n			P					

	•				•				•
W/O:			WO	RK ORDER CHANG	ES				7
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					1			,	
					1	_			
,									
			- W W W		· · ·				,
Part No		PAR #:	Fault Categ	ory:	_ NCR: Yeş	No DQ	A:	Date: _	
	Resolution:		Disposition	:	QA: N/C	losed:	· · · · · · · · · · · · · · · · · · ·	Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NC	R)			,
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	on B Sign		Verification Approx		Approval
		Section A	Chief Eng	Chief Eng	Date	Sect	tion C	Chief Eng	QC Inspector
					ļ	•			:
						•			
		•		***************************************					
					:				
		•							
						4			
					1	4			

Work Order ID 63440



Page 2

Tuesday, November 02, 2010 8:22:22 AM

Item ID:

D3876-5

Accept

Setup Start

Revisic - ID:

Item Name:

Protector - LH Wall

Start Date:

11/2/2010

Start Qty: 2.00

Required Date: 11/9/2010

Req'd Qty: 2.00



Cust Item ID: Customer:

Tool ID

Reference:

				1
A	DE	ro	va	ıs:

Process Plan:

Date:

Date: Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date:

Tool # Plan

Code

Start Run

ŧ

Qty

Accept

Qty

Reject

Stop

Reject

Stop



Number Stamp

Insp.

Sequence ID/ **Work Center ID**

130

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

0.00

Packaging

140

QC

Memo Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					,			
					1			
			······································		. 1			
					t .			
					(
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA:	Date: _	
Resolution:			Disposition	l:	_ QA: N/C Çlo	sed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC	Corrective Action Section		Verification	Approval	Approval	
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
					i a			
						-		
					1			
		,						
	<u> </u>					•		
					ı			

Picklist Print

Tuesday, November 02, 2010 8:22:26 AM

Work Order ID: 63440

Parent Item: D3876-5

Parcut Item Name: Protector - LH Wall

Start Date: 11/2/2510

Required Date: 11/9/2:10

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303	12.04	25.34737	7		
										,	R10-11	· "	

GE PLASTICS LEXAN SHEET

 Location
 Loc Qty
 Loc Code

 MAT
 1027.3038

 115261
 1027.3038

115261



Dart Aerospace Lt	[a
-------------------	----

W/O:			GES	I .						
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						e h	•			
						1				
			mana sa sa						<u> </u>	
	,									
Part No	•	PAR #:	gory:	NCE	R: Yes	No DQ	A:	_ Date((_		
				Disposition: QA: N/C Closed: Date:						
NCR:	ER NON-CONFORM	IANCE	(NCR)						
DATE	STEP	Description of NC Corrective Action						erification Appro		Approval
DAIL	OILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
						•				
						H .				
						,				
							4			
	1	1 .	1 1				. 1		1	1 .

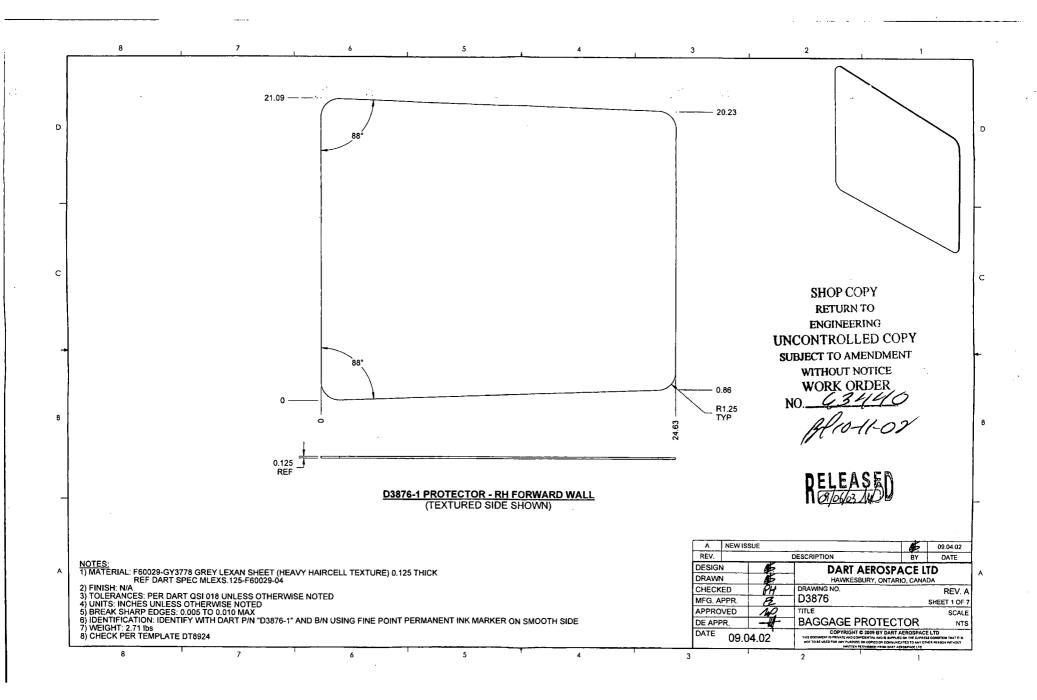
DART AEROSPACE LTD	Work Order:	43440
Description: Protector – LH, Wall	Part Number:	D3876-5
Inspection Dwg: D3876 Rev: A		Page 1 of 1

inspection Dwg: D	3876 Rev : 7	1				1 0	gerori
e <u>,</u>	FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST		
· .	X	First Artic	ele	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Со	mments
20.68	+/-0.030	20,68	7		T RUI		
81.4	+/-0.100	81.375	>		7		
0.125	+/-0.010	130	≫		V & 02		
· · · · · · · · · · · · · · · · · · ·							
1							
Measured by:		Audited by:	€.		Prototype Ap	proval:	N/A

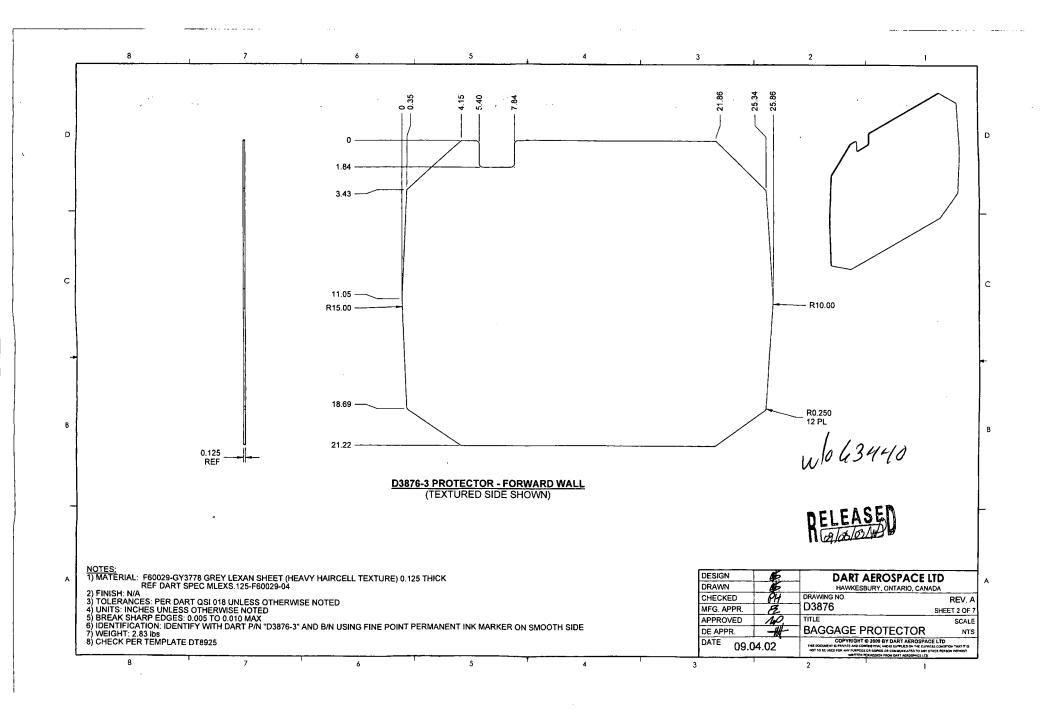
Measured by:	图	Audited by:	8.	Prototype Approval:	N/A
Date:	10-11-2	Date:	10/11/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.53.22	New issue	KJ 94	AL.
·			——————————————————————————————————————	•

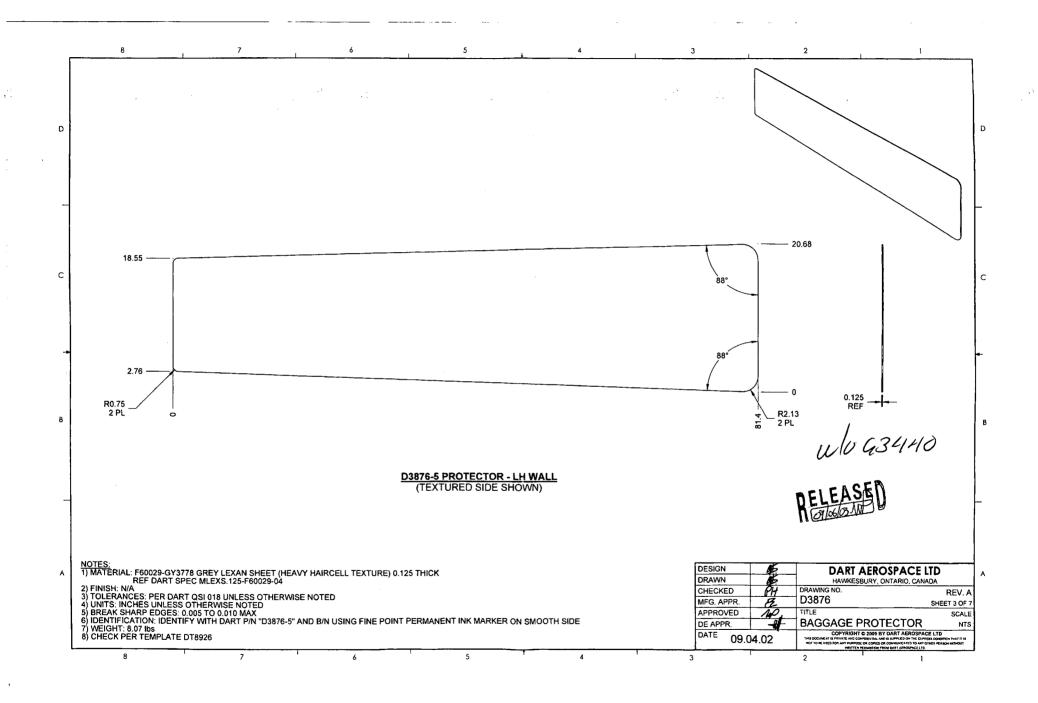
W/O:		ř t	WORK ORDER CHANGES												
DATE	STEP		PR	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
		į.													
		k L						• •							
		P.													
		ē.			-										
Part No	:	P/	AR #: Fault Category: NC				R: Yes	Date: _							
		**	Disposition:												
NCR:				DER NON-CONFO				·							
DATE	STEP					Description of NC Section A Initia		Initial					cation	Approval Chief Eng	Approval QC Inspector
			·	Chief Eng	Chief Eng	•	Date								
) 												
			i.												
								_			•				
			r P												
			1												
		17.41					-								
			i i												
			•	1			1	1		ı	l				



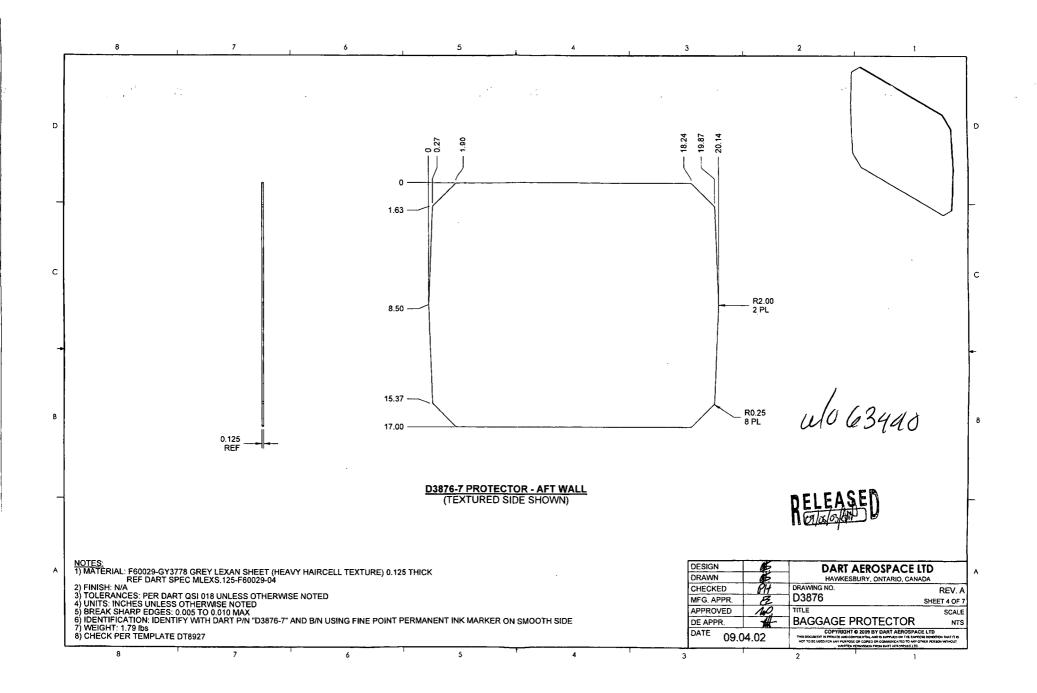
W/O:		***	W	ORK ORDER CHANG	ES						
DATE STEP		PROCEDURE CHANGE			Ву	Date Qt		Approval QC Inspector			
			· · · · · · · · · · · · · · · · · · ·				Prod Mgr				
					4						
		111111111111111111111111111111111111111									
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:						
Resolution:			Dispositio	_ QA: N/C ÇIC	sed:	Date: _					
NCR:	:		WORK ORD	ER NON-CONFORMA	NCE (NCR)					
		Description of NC	Corrective Action S		on B	Verificatio	n Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
					ı.						
					1						
					ı						
							·				
						,					
						4					
	1		1		i i	1 .	ł	I			



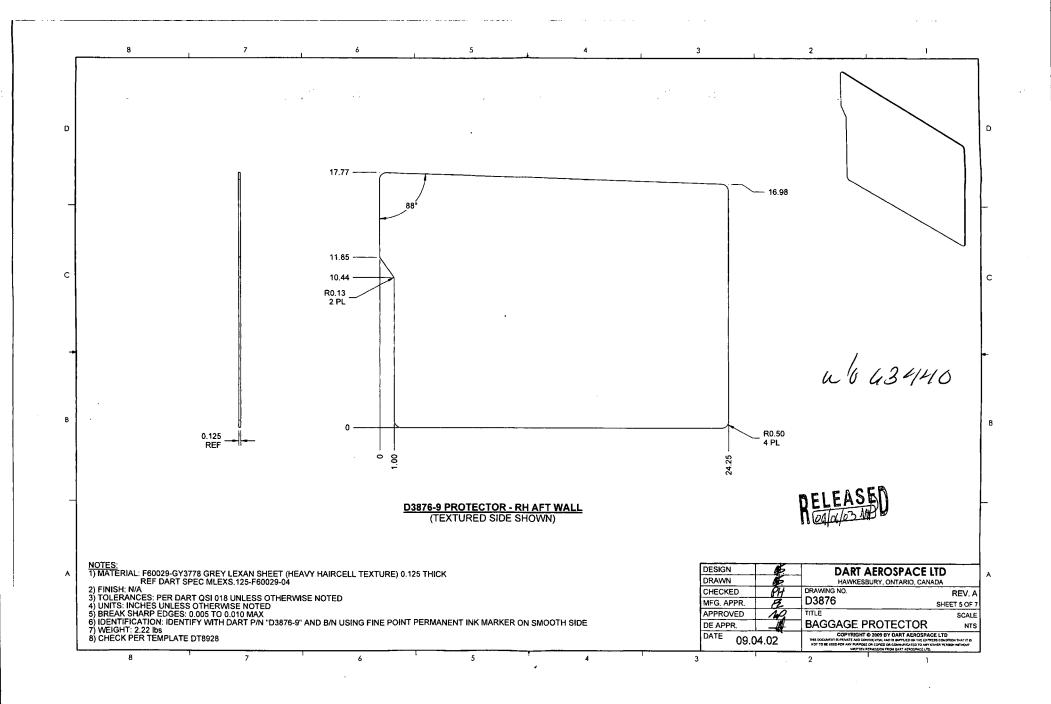
W/O:			W	ORK ORDER CHANG	ES						
DATE	STEP	PROCEDURE CHANGE By						Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				The state of the s					Prod Nigr	,	
							1			i 1	
						4					
						1					
Part No		PAR #:							i e		
Resolution:					QA: N/C Closed:				Date:		
NCR:			WORK ORI	DER NON-CONFORM	ANCE	(NCR)					
DATE	CTED	Description of NC		Corrective Action Section B		4	Verificatio		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	}	Sign & Date	Section		Chief Eng	QC Inspector	
						1					
						4					
						1					
				Mary							
		; ;			}						
	-						,				
						1			·		
										,	
	1	1	i l				·		1	1	



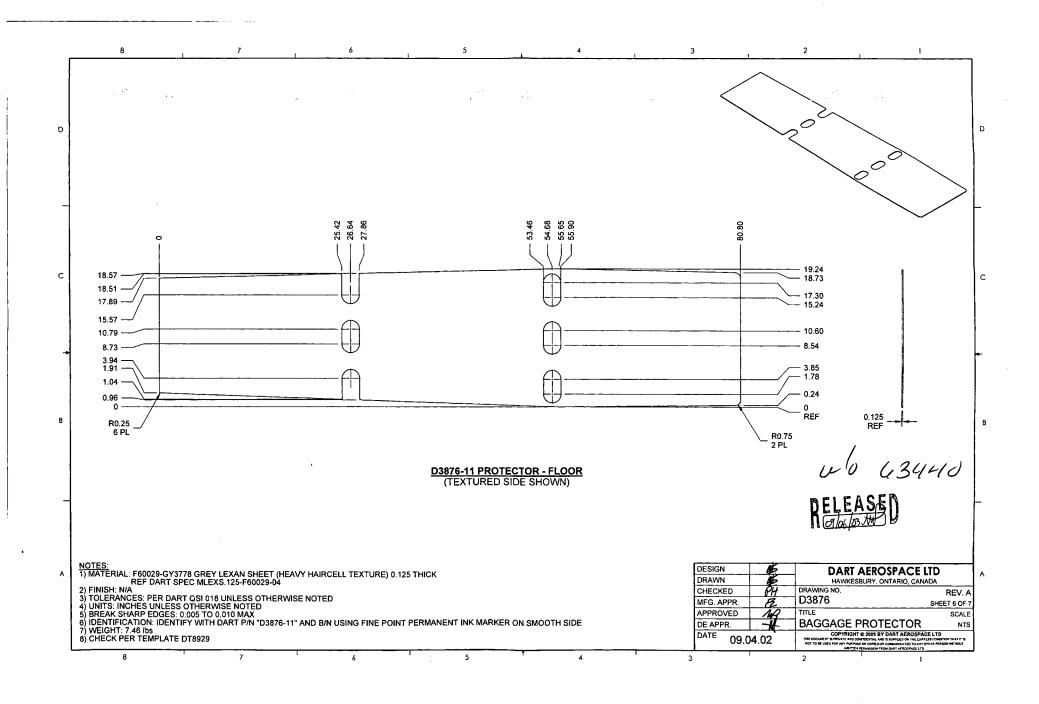
W/O:			V	VORK ORDER CHAN	GES					
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approvai QC Inspector
· ·						2				
,						1				·
						1				
						1				
Part No	:	PAR #:	Fault Ca		NCF	l: Yes Ņ	lo DQA	\:	Date:	
Resolution:			_ Disposit	ion:	QA:	N/C Clo	sed:	Date:		
NCR:		V	ORK OR	DER NON-CONFORM	JANCE	(NCR)				
DATE	STEP	Description of NC	L .		ection B	C: 0		cation Approva		Approval
DAIL	012	Section A	Initial Chief Eng	Action Description Chief Eng	า 	Sign & Date	Section	on C	Chief Eng	QC Inspector
						I				
			:						5	
							1			
							4			
							1			
							-			
]								



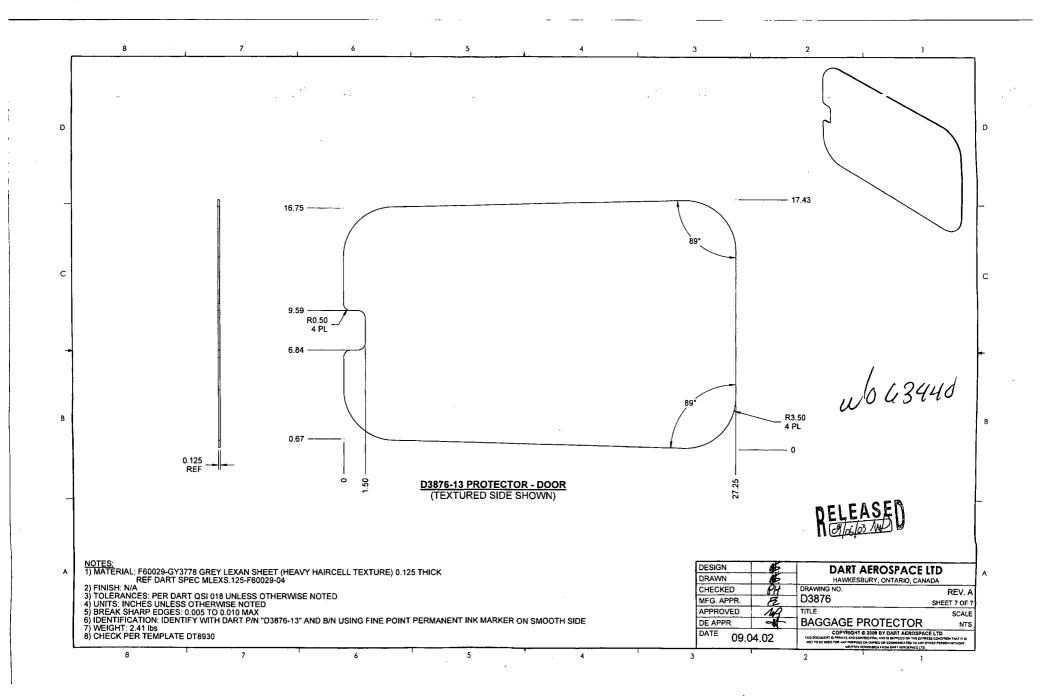
Dart Aei	rospace	Lta								
W/O:			W	ORK ORDER CHANG	ES			· · · · · ·		
DATE	STEP	PROC	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						l .	-			
		Company and the second				· k				
						i .				
Part No:		PAR #:	_ Fault Cate	egory:	_ NCF	t: Yes	lo DQ	4 :	_ Date: _	
	R	esolution:	_ Disposition	on:	_ QA:	N/C Clo	sed:		Date: _	
NCR:		W	ORK ORD	ER NON-CONFORMA	NCE	(NCR)			r -	
DATE	STEP	Description of NC		Corrective Action Secti	on B	0: 0	Verification		Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	tion C	Chief Eng	QC Inspector
							1			
					}					
							6			
							4			



	•								
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					į				
					4				
					4				
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	۸:	Date:	
Resolution:		esolution:	Disposition:		QA: N/C Cic	sed:		Date:	
NCR:		\	WORK ORDE	R NON-CONFORMAN	ICE (NCR)			
DATE	STEP	Description of NC			Section B		ation	Approval	Approval
DATE	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
									'
						!			
						1 ,			
		White Manager and the second s		· · · · · · · · · · · · · · · · · · ·					



					<u> </u>			<u>-</u>				
W/O:			WO	RK ORDER CHANG	ES .							
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
					1							
							:					
					£ .							
		·										
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:							
	Re	esolution:	Disposition	sed:	Date:							
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCR)							
DATE	STEP	Description of NC	(on B	Verification	Approval	Approval					
DATE	Section	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Section C		Chief Eng	QC Inspector				
					4							
					•							
		·			1							
					•							
					4							
					4	,						



W/O: DATE	STEP		WC	ORK ORDER CHANG	ES	ı						
DATE	STEP											
	PROCEDURE CHANGE					' '	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						ı		;				
	ł											
						1,						
Part No:	·	PAR #:	Fault Category: N			NCR: Yes No DQA: Date: _						
					QA: N/C Closed: Date:							
NCR:		V	WORK ORDI	ER NON-CONFORMA	ANCE (N	CR)						
DATE	STEP	Description of NC			Section B		Verification		Approval	Approval		
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section		Chief Eng	QC Inspector		
			,									
					ŀ	1						
						,						
					-1911	.						
						· ·						
						(
						. !			Cat.			
										:		